

Work Order ID 54189

December 2, 2009 11:24:49 AM



Page 1

Item ID: D407-302-011

Revision ID: N/A

Item Name: Outboard Bracket

Start Date: 02/12/2009 Start Qty: 1.00

Required Date: 16/12/2009 Req'd Qty: 1.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



Approvals: Process Plan: PL Date: 09-12-2

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100



DC

Document Control

DOCUMENT CONTROL

Memo

Type label per PPP D407-302-011 CHG 001

0.00

0.00

5 09/12/16

10 for BG 09/12/16

110



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

5 09/12/16

41 0

120



Packaging

Packaging

Packaging

Memo

Package as per PPP D407-302-011
Stock ☐ Location: _____

0.00

0.00

REUB

☐ Identify and

9/12/18 12 SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Page 2

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Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/12/18

Bl 091218 (1)

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Picklist Print

December 2, 2009 11:24:56 AM

Page 1

Work Order ID: 54189

Parent Item: D407-302-011RevN/A

Parent Item Name: Outboard Bracket


Comments:

Start Date: 02/12/2009

Required Date: 16/12/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-5A  Bolt		Purchased	No			110	Each	2,043.000	6.0000		9/12/10 sl	

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2043

100188

188

105057

1855

110

Each

98.0000

2.0000

9/12/10 sl

AN4-10A



Bolt

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

98

103962

8

108986

5

111425

85

110

Each

17.0000

1.0000

9/10/10 sl

AN4-14A



Bolt

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

17

110372

17

(1/2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 54189

Parent Item: D407-302-011RevN/A

Parent Item Name: Outboard Bracket

Comments:


Start Date: 02/12/2009

Required Date: 16/12/2009

Start Qty: 1.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4-17A  Bolt		Purchased	No			110	Each	1,516.000	11.0000		9/12/10	SP
--	--	-----------	----	--	--	-----	------	-----------	---------	--	---------	----

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	1516	
105653	5	
107321	10	
109061	5	
111758	496	
112314	1000	

AN4-20A  Bolt		Purchased	No			110	Each	786.0000	1.0000		9/12/10	SP
--	--	-----------	----	--	--	-----	------	----------	--------	--	---------	----

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	786	
104016	703	
16895	83	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Comments:

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Required Date: 16/12/2009

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---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD10

Purchased

No

110

Each

2,043.000

18.0000



Washer

9/12/10 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2043

105442

8

109059

2

109840

23

110985

202

111279

5

111668

64

112314

725

112369

14

113149

1000

AN960JD416

Purchased

No

110

Each

2,411.000

15.0000



Washer

9/12/10

SP
15

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2411

108161

329

110523

340

111279

101

111916

482

112314

1159

16941

0

15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Page 4

December 2, 2009 11:24:56 AM

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Parent Item: D407-302-011RevN/A

Parent Item Name: Outboard Bracket



Comments:

Start Date: 02/12/2009

Required Date: 16/12/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
BLBS-020  Pip Pin		Purchased	No			110	Each	6.0000	6.0000 		9/12/10 SP	

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

6

105000

6

110

Each

52.0000

2.0000


6

9/12/10 SP

D2012-107RevC

Manufactured

No



Clevis

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

52

33585

8

40274

16

46634

28

110

Each

492.0000

4.0000


2

9/12/10 SP (E)

D2022-101RevN/A

Manufactured

No



Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST504

492

45885

292

50746

100

52325

100

4

December 2, 2009 11:24:56 AM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D407-302-011RevN/A

Parent Item Name: Outboard Bracket

Comments:

Start Date: 02/12/2009

Required Date: 16/12/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2690-5RevB2 Manufactured No

110 Each 20.0000 6.0000



Lanyard Assembly

9/12/16 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

20

37927

8

46958

12

110 Each

17.0000 3.0000

D2846RevA

Manufactured No



Support Arm, 407 Pod Kit

9/12/16 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

17

14246

2

33593

3

41030

12

110 Each

26.0000 12.0000

D2847RevC

Manufactured No



Lug

9/12/16 10 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

26

33594

26

12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 6

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Parent Item: D407-302-011RevN/A



Parent Item Name: Outboard Bracket

Start Date: 02/12/2009

Required Date: 16/12/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2848RevA1

Manufactured

No

110

Each

5.0000

1.0000



Strut

9/12/16 sp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5

29888

5

110

Each

2,809.000-6.0000

MS21042L3

Purchased

No



Nut

9/12/16

sp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2809

110844

32

111274

27

111668

258

112314

1992

112385

500

6x

December 2, 2009 11:24:56 AM

Shop Packet Print

Page 6

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Page 7

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Start Qty: 1.00

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MS21042L4 S		Purchased	No			110	Each	4,301.000	15.0000		9/12/16	SP
Nut												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4301

110507

184

111827

4117

15924

0

15x

December 2, 2009 11:24:56 AM

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>A</i>	DRAWN BY <i>A</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>UP</i>	APPROVED <i>A</i>	DRAWING NO. D407-302	REV. A SHEET 1 OF 1
DATE 01.02.23		TITLE OUTBOARD BRACKET KITS	SCALE NTS
A	01.02.23	NEW ISSUE	

REFERENCE ONLY
5

Qty -011	Qty -013	Part No.	Description
X		D407-302-011	OUTBOARD BRACKET KIT (3), 206L/L1/L3/L4/407
	X	D407-302-013	OUTBOARD BRACKET KIT (2), 206A/B
<i>2</i>	2	D2012-107	CLEVIS
<i>4</i>	4	D2022-101	SPACER
<i>6</i>	4	D2690-5	LANYARD
<i>3</i>	2	D2846	SUPPORT ARM
<i>12</i>	8	D2847	LUG
<i>1</i>		D2848	STRUT
	1	D2997	STRUT
<i>6</i>	4	BLBS-020 (OR BLRS-020 OR BLC4BA15S OR BLC4RA15S)	PIP PIN
<i>6</i>	4	AN3-5A	BOLT
<i>2</i>	2	AN4-10A	BOLT
<i>1</i>	1	AN4-14A	BOLT
<i>11</i>	7	AN4-17A	BOLT
<i>1</i>	1	AN4-20A	BOLT
<i>18</i>	12	AN960JD10	WASHER
<i>15</i>	11	AN960JD416	WASHER
<i>6</i>	4	MS21042-3 (OR MS21042L3)	NUT
<i>15</i>	11	MS21042-4 (OR MS21042L4)	NUT

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